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<b>FACILITY:</b>	Construction of the Port Allen Lube Plant was completed in the fall of 1990. The modern lube blending, packaging, and warehouse operation provides engine oils, industrial lubricants, aviation piston and process oils to many ExxonMobil customers throughout the world. Sitting on 50 acres west of the Mississippi River, the facility has 8.3 acres under roof.
<b>WORKFORCE:</b>	The plant is staffed by 45 employees, 100 contract personnel and primarily operates 5 days/week, 52 weeks/year.
<b>FACILITIES</b>	Administrative offices, fork trucks, tank farm (23 base stock, 25 additive, 51 finished products), computerized random warehouse, laboratory, tank truck loading/ unloading racks, kettles (21) & in-line blending (3), tank car loading/unloading racks, packaging lines, maintenance facility, self-solubilization unit (VI Improver)
<b>BASESTOCKS</b>	Primary source of base stocks is from the ExxonMobil Baton Rouge Refinery via pipeline. Other base stocks from Baytown, Beaumont & Singapore arrive either via pipeline, railcar or tank truck.
<b>BLENDING</b>	Over 90 million gallons of finished lubricant and base stock throughput yearly. This volume consists of locally blended products and imported products from the ExxonMobil Global Manufacturing Network and from Third Parties. Approximately 145 different lubricants are locally manufactured at Port Allen.
<b>PACKAGING</b>	Approximately 250 package combinations are assembled using the following packaging: 55 gallon drum, 16 gallon drum, 1 quart bottle, 4 & 5 quart bottle, 1 & 5 liter bottles and 5 gallon pail.

## **WAREHOUSE**

Approximately 500 packaged products are available for distribution from the warehouse:

- 170,000 square feet of domestic warehouse space
- 27 receiving / loading doors
- 88,000 square feet of export warehouse space
- 5 receiving / loading doors
- Computerized random warehouse management system

## **DISTRIBUTION**

Lubricants shipped worldwide. Primary distribution points throughout North America, South America, and the Caribbean. Products are shipped by rail car, tank truck, ISO-containers, flexi-bags, export containers, package trucks, and inter-modal.

## **OPERATIONAL QUALITY**

ISO / TS 16949 (Automotive Industry), Ford Q1 Certified, Nuclear Procurement Issues Committee Certified (NUPIC) - Nuclear Industry, Quality Practices & Guidelines Compliant (QP&G) - ExxonMobil Laboratory Certification.

## **SHE/SECURITY**

*Awarded OSHA's Voluntary Protection Program (VPP) "STAR" Status in 2005. The Plant's Safety, Health, Environmental and Security programs are managed by ExxonMobil's Operation Integrity Management System (OIMS) and are integrated into our daily activities. We strive to make "NOBODY GETS HURT" a core value in flawlessly operating our facility.*